

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date  
28 July 2005 (28.07.2005)

PCT

(10) International Publication Number  
**WO 2005/068101 A1**

(51) International Patent Classification:  
17/04, B21C 37/20, F28F 1/10

**B21D 17/02,**

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(21) International Application Number:  
PCT/US2005/000095

(22) International Filing Date: 4 January 2005 (04.01.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/534,217 5 January 2004 (05.01.2004) US

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(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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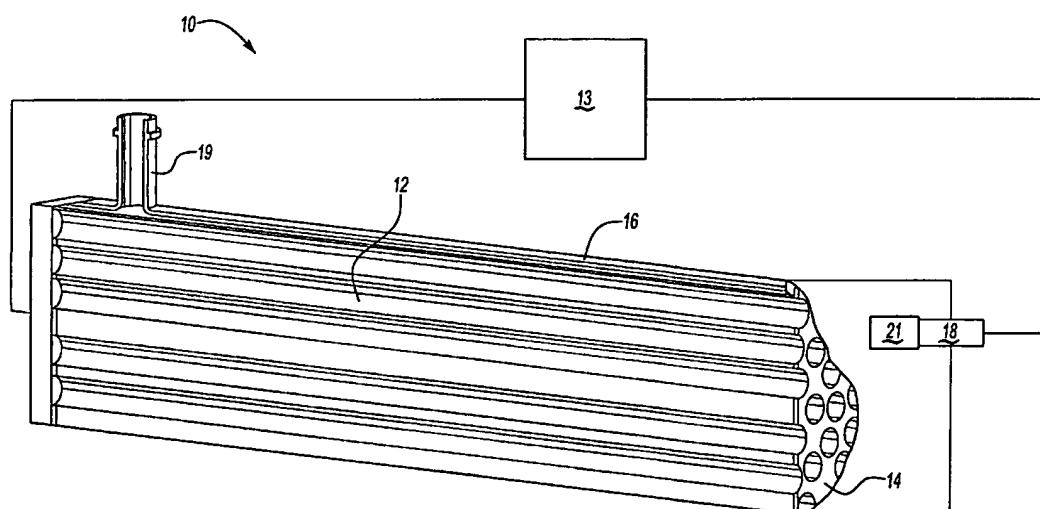
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Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: INDENTED TUBE FOR A HEAT EXCHANGER



(57) Abstract: A shell tube and heat exchanger (10) includes a plurality of tubes surrounded by a shell (16). Each tube (12) includes a plurality of indentations. A mold is placed in a desired position and orientation in a die. A tube is placed in a first position within a die, and the mold crimps the tube to form the desired indentation in the tube. The mold is then released, and the tube is moved relative to the mold to a second position. The mold again crimps the tube to form an additional indentation. Alternately, the mold includes a roller that forms a groove on the tube. The tube is translated or both translated and rotated relative to the mold to form the groove.

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